



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0404.005

DVS ZERT hereby certifies that the company

Železničné opravovne a strojárne Zvolen a.s.
Mot'ovská cesta 259/11
960 03 Zvolen
SLOVAKIA

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 27.08.2018 until 08.09.2021

Düsseldorf, 27.08.2018
Place and date of issue

Dipl.-Ing. Flégl
Lead Assessor

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	-
131	23.1	t = 1.5 - 6 mm	-
135	1.2	t = 1.5 - 50 mm	-
	1.2/X120Mn12	t = 3 - 7 mm	-
	1.2/X120Mn12	t = 10 - 24 mm	-
	2.2	t = 1.75 - 24 mm	BW
	2.2	t = 1.75 - 40 mm	FW
	3.1	t = 3 - 24 mm	-
135/141	2.2	t = 1.5 - 12 mm	-
		t = 3 - 24 mm	FW
141	23.1	t = 1.5 - 6 mm	-
	8	t = 1.75 - 5 mm	FW
311	1.1	t = 3 - 6 mm	-
		D >= 25.5 mm	-
	1.2	t = 3 - 7 mm	-
		D >= 25.5 mm	-

Area of Application:

- new construction of assemblies, components and rail vehicles
- repairing according to national standards
- Classification level CL 1 according to DIN 27201-6 for repairing

Responsible Welding Coordinator(s):

Dipl.-Ing. Ondrej Vrt' o (IWE)

born: 19.09.1981

Deputy with equal rights:

Dipl.-Ing. Ján Melich (IWE)

born: 16.08.1973

Representative:

Peter Gonda (IWP)
Marian Marcinek (IWE)
Ján Murin (IWP)
Ján Sadovsky (IWS)
Ján Vybost'ok (IWS)
Jozef Záruba (IWP)

born: 24.05.1980
born: 20.05.1982
born: 01.11.1958
born: 06.06.1973
born: 29.07.1955
born: 13.09.1972

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL1/404/1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.